

**Raise Production Inc.** 





Multi-stage fracking helps stimulate the well optimizing

productivity

In the past decade horizontal drilling and multi-stage fracking has revolutionized the energy industry providing optimum flow of oil and gas out of well bores.

The next great innovation to maximize capital efficiencies and profitability in production will be mechanical intervention and innovative management of the flow of oil and gas wells.

That innovation will seek to reduce natural well declines while preferentially focusing on the recovery of hydrocarbon liquids based on a uniform and consistent drawdown of the horizontal well bore.







While wells have transitioned from a vertical profile to a undulating horizontal profile, the mechanical lift put on wells has undergone virtually no change, thereby ignoring the change in flow dynamics experienced in horizontal wells.



## REDUCTION INC Natural Phase Flow Biases



The natural biases of phase flow (oil, gas and water flow) have material negative implications to producers in terms of production declines. Solution gas drive reservoirs have a natural bias to gas production with increasing association of water production. Changes in these dynamics through the introduction of lateral lift systems can offer the potential for a large improvement in corporate oil production, reduced declines, increased liquids leverage and reduced per unit cash costs. In short, mechanical innovation can offer large changes in free cash flow and profitability for producers.



# High Angle Lift Solutions (HALS™)





- High Angle Reciprocating Pump
- Land at **high angles**
- Land below tangent sections as BHP declines

#### **Horizontal Solutions**

- Mitigate slugging
- Separate fluids prior to pump intake
- Deliver high quality fluid to any lift system



## High Angle Reciprocating Pump

### Features

#### **Gas Mitigation**

- Normally closed valves open on every stoke
- Controlled **auto tap** prevents damage

#### **Spring Assisted Valves**

- Energized to ensure valve will reseat
- Lapped for a perfect seal
- Seats at any angle
- High efficiency =lower SPM,less Tbg &Rod wear

#### **Articulated Plunger**

- Minimum of **15°** articulation
- Solids management wiper system

#### **Flow Tube Extension**

- Extension for extreme deviations
- Land intake on low side of well
- vear Access quality fluid



### **Features (Traveling and Standing Valves)**

#### Works at High Angles

Normally closed guided valves

#### **Perfect Seal**

- Increases efficiency
- Exceeds API 11AX vacuum test specifications

#### **Prevents Gas Locking**

- Positive valve seating
- Mechanically opens on every stroke

### **Spring Assisted**

- In-house tested over 3 million cycles
- Flattened face reduces wear



### **Eliminates Pump Placement Restrictions**

- Land the pump anywhere (45° 90°+)
- Reduces friction and wear along barrel
- Allows pump barrels to be landed in "doglegs"
- Solids control
- Material and seal selection to suit well conditions



### "Rod-Driven" High Angle Lift Technology Installation

Test Well #2: Well Performance w/ Raise's High Angle Lift Soution



## **FRODUCTION INC** Horizontal Flow Dynamics

The horizontal well profile shown would require new lift techniques (beyond historical vertical pumps) to optimize production including:

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- Maximizing rate of production
- Minimizing rates of production decline
- Prioritizing oil production over gas and water
- Ensuring production from the entire horizontal section

The actual profile of a horizontal well makes mechanical intervention/innovation important as non linear horizontals increase the chance of preferential water and gas flow and accelerated production declines.

## **raise** The Raise High Angle Lift Solutions (HALS)





HALS is a low cost option for production optimization that offers high impact improvement in production, free cash flow and profitability



Optimize hydrocarbon mix prioritizing preferential recovery of oil





### **Controls the Flow Regime**





7"(177.8mm) Casing	<ul> <li>177.8mm) Casing</li> <li>Right hand set Tubing Anchor catcher-shear release set at 0-30deg</li> <li>Tubing swivel allows free rotation of TAC</li> <li>High Angle RP set at 45-90deg</li> </ul>											
2 ‰"(73mm) Tubing	•	0	•	to first frack or pe	erforation port							
Tubing Anchor Tubing Swivel 60°-1	90⁰(HARP)™											
Flow	90°	4 ½ (114.3mm) Liner	Fluid Seeker™	Wave Breaker™	Perforated Intake Assembly™	4	T					



### HALS Single Well Case Studies

ECONOMIC METRICS									
	Capital Netback Discount Rate Nominal Decline	\$22,000 * \$30/bbl 10% 20%							
ECONOMIC RESULTS									
		INCREMENTAL PRODUCTION (bbl/d)							
		5	10	15	20				
12 Month NPV <sub>10</sub> (Ann	\$39,000	\$86,000	\$133,000	\$181,000					
Time to Payout N	< 4	< 3	< 2	< 2					
NPV <sub>10</sub> 12 Month R	1.8	3.9	6.1	8.2					
12 Month Undiscounte	1.9	4.2	6.4	8.7					

HALS can simultaneously improve total BOED, with disproportional change in oil/liquids such that total BOE's improve at the same time that liquids percentage increases with per unit cash cost reductions. This drives large changes in free cash flow from a small incremental capital investment that pays out very rapidly. All this makes the producers business more valuable and easier to grow from new and existing wells.









# Multiple Horizontal System Deployments

- Horizontal Pumping System deployed and retrieved (7) seven times in close tolerance wellbores (4 ½ inch mono bore)
- Raise has proven through field testing :
  - Pumps rated up to 5000 psi working pressure
  - Reliable Activation
  - Optimum Pump placement
  - Multiphase flow knowledge









### Thank You For your time

#### RAISE PRODUCTION THE COMPLETE SOLUTION

